

Test Report

號碼(No.): ETR22503246 日期(Date): 30-May-2022

頁數(Page): 1 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as):

送樣廠商(Sample Submitted By) : 一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

樣品名稱(Sample Name) : 水性油墨

樣品型號(Style/Item No.) : 黑色,紅色,藍色,紫色,黃色,灰色,桔色,白色,綠色,樹脂

(BLACK,RED,BLUE,PURPLE,YELLOW,GRAY,ORANGE,WHITE,GREEN,樹脂)

收件日(Sample Receiving Date) : 19-May-2022

測試期間(Testing Period) : 19-May-2022 to 30-May-2022

測試需求(Test Requested) : 依據客戶要求進行測試,測試項目請參閱測試結果表格。 (Testing item(s) is/are

specified by client. Please refer to result table for testing item(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

Troy Chang / Department Malager Signed for and on behalf of SGS TAIWAN LTD. Chemical Laboratory - Taipei



PIN CODE: DA3D7948



Test Report

號碼(No.): ETR22503246 日期(Date): 30-May-2022

頁數(Page): 2 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

測試部位敘述 (Test Part Description)

No.1 : 整體混測(乾基) (MIXED ALL PARTS (DRY BASE))

測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
鎘 (Cd) (Cadmium (Cd)) (CAS No.: 7440-	參考IEC 62321-5: 2013 · 以感應耦合電漿發射光	mg/kg	2	n.d.
43-9)	譜儀分析。(With reference to IEC 62321-5:			
	2013, analysis was performed by ICP-OES.)			
鉛 (Pb) (Lead (Pb)) (CAS No.: 7439-92-1)	參考IEC 62321-5: 2013·以感應耦合電漿發射光	mg/kg	2	n.d.
	譜儀分析。(With reference to IEC 62321-5:			
	2013, analysis was performed by ICP-OES.)			
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-	參考IEC 62321-4: 2013+ AMD1: 2017,以感應耦	mg/kg	2	n.d.
97-6)	合電漿發射光譜儀分析。(With reference to IEC			
	62321-4: 2013+ AMD1: 2017, analysis was			
	performed by ICP-OES.)			
六價鉻 Cr(VI) (Hexavalent Chromium	參考IEC 62321-7-2: 2017·以紫外光-可見光分光	mg/kg	8	n.d.
Cr(VI)) (CAS No.: 18540-29-9)	光度計分析。(With reference to IEC 62321-7-2:			
	2017, analysis was performed by UV-VIS.)			
一溴聯苯 (Monobromobiphenyl)		mg/kg	5	n.d.
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.
五溴聯苯 (Pentabromobiphenyl)	參考IEC 62321-6: 2015,以氣相層析儀/質譜儀分	mg/kg	5	n.d.
六溴聯苯 (Hexabromobiphenyl)	析。(With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.
七溴聯苯 (Heptabromobiphenyl)	analysis was performed by GC/MS.)	mg/kg	5	n.d.
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.



Test Report

號碼(No.): ETR22503246 日期(Date): 30-May-2022

頁數(Page): 3 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
		ma/ka	5	No.1 n.d.
三溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.
五溴聯苯醚 (Pentabromodiphenyl ether)	 参考IEC 62321-6: 2015·以氣相層析儀/質譜儀分	mg/kg	5	n.d.
六溴聯苯醚 (Hexabromodiphenyl ether)	参考IEC 02321-0.2013・以来伯僧が 譲/真福展力 析。(With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.
七溴聯苯醚 (Heptabromodiphenyl ether)	analysis was performed by GC/MS.)	mg/kg	5	n.d.
八溴聯苯醚 (Octabromodiphenyl ether)	analysis was performed by GC/W3.	mg/kg	5	n.d.
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.
` '		mg/kg	50	n.d.
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP)) (CAS No.: 85-68-7)		mg/kg	50	n.a.
脚苯二甲酸二丁酯 (DBP) (Dibutyl		ma/ka	50	n.d.
m本二中版二 J fii (DBP) (Dibuty) phthalate (DBP)) (CAS No.: 84-74-2)		mg/kg	50	n.a.
	参考IEC 62321-8: 2017 · 以氣相層析儀/質譜儀分	m a /l.a	50	n.d.
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-	析。(With reference to IEC 62321-8: 2017,	mg/kg	50	n.a.
(2-ethylhexyl) phthalate (DEHP)) (CAS No.: 117-81-7)	analysis was performed by GC/MS.)			
,		100 pt /1 cm	Ε0	اه ما
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl		mg/kg	50	n.d.
phthalate (DIBP)) (CAS No.: 84-69-5)	**************************************		0.01	
全氟辛烷磺酸及其鹽類 (PFOS and its	参考CEN/TS 15968: 2010 · 以液相層析串聯質譜	mg/kg	0.01	n.d.
salts) (CAS No.: 1763-23-1 and its salts)	儀分析。(With reference to CEN/TS 15968:			
	2010, analysis was performed by LC/MS/MS.)			
全氟辛酸及其鹽類 (PFOA and its salts)	參考CEN/TS 15968: 2010 · 以液相層析串聯質譜	mg/kg	0.01	n.d.
(CAS No.: 335-67-1 and its salts)	儀分析。(With reference to CEN/TS 15968:			
	2010, analysis was performed by LC/MS/MS.)			



Test Report

號碼(No.): ETR22503246 日期(Date): 30-May-2022 頁數(Page): 4 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

測試項目	測試方法	單位	MDL	結果
(Test Items)	(Method)	(Unit)		(Result)
				No.1
鎘 (Cd) (Cadmium (Cd)) (CAS No.: 7440-	參考IEC 62321-5: 2013·以感應耦合電漿發射光	mg/kg	2	n.d.
43-9)	譜儀分析。(With reference to IEC 62321-5:			
	2013, analysis was performed by ICP-OES.)			
鉛 (Pb) (Lead (Pb)) (CAS No.: 7439-92-1)	參考IEC 62321-5: 2013,以感應耦合電漿發射光	mg/kg	2	n.d.
	譜儀分析。(With reference to IEC 62321-5:			
	2013, analysis was performed by ICP-OES.)			
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-	參考IEC 62321-4: 2013+ AMD1: 2017,以感應耦	mg/kg	2	n.d.
97-6)	合電漿發射光譜儀分析。(With reference to IEC			
	62321-4: 2013+ AMD1: 2017, analysis was			
	performed by ICP-OES.)			
六價鉻 Cr(VI) (Hexavalent Chromium	參考IEC 62321-7-2: 2017,以紫外光-可見光分光	mg/kg	8	n.d.
Cr(VI)) (CAS No.: 18540-29-9)	光度計分析。(With reference to IEC 62321-7-2:			
	2017, analysis was performed by UV-VIS.)			
鎘,鉛,汞,六價鉻加總 (Sum of Cadmium,	-	mg/kg	-	n.d.
Lead, Mercury, Cr(VI))				

備註(Note):

- 1. mg/kg = ppm; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. 全氟辛烷磺酸及其鹽類包含 (PFOS and its salts including):

CAS No.: 29081-56-9, 2795-39-3, 29457-72-5, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7.

- 6. 全氟辛酸及其鹽類包含 (PFOA and its salts including): CAS No.: 3825-26-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0.
- 7. 樣品在150 ℃ 持溫 3小時乾燥後測試。(The sample(s) was/were tested after drying at 150 ℃ for 3 hours.)
- 8. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量。 The sample(s) was/were analyzed on behalf of the applicant as mixing sample in one testing. The above result(s) was/were only given as the informality value.



Test Report

號碼(No.): ETR22503246 日期

日期(Date): 30-May-2022

頁數(Page): 5 of 9

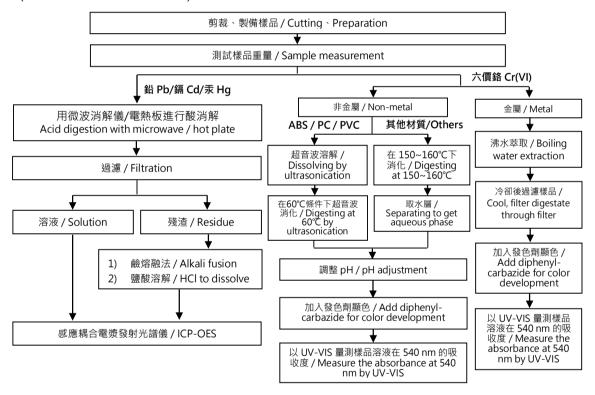
一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr^{6+} test method excluded)





Test Report

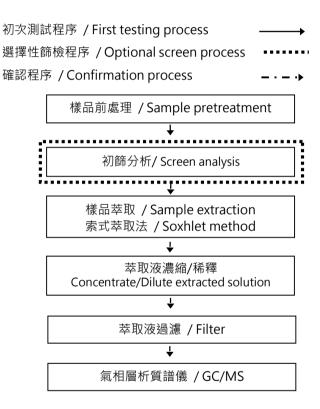
號碼(No.): ETR22503246 日期(Date): 30-May-2022

頁數(Page): 6 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs





Test Report

號碼(No.): ETR22503246

日期(Date): 30-May-2022

頁數(Page): 7 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】

樣品前處理/分樣 / Sample pretreatment/separation

樣品以 THF 四氫呋喃溶解萃取 / Sample dissolved/extracted by THF

萃取液稀釋 / Dilute extracted solution

氣相層析質譜儀分析 / Analysis was performed by GC/MS



Test Report

號碼(No.): ETR22503246 日

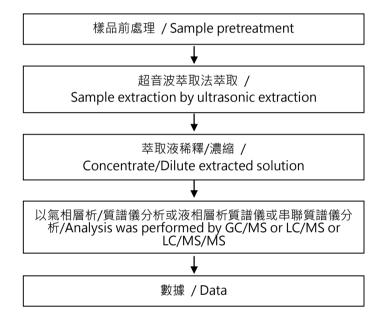
日期(Date): 30-May-2022

頁數(Page): 8 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

全氟化合物(包含全氟辛酸/全氟辛烷磺酸/其相關化合物等等)分析流程圖 / Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)





Test Report

號碼(No.): ETR22503246

日期(Date): 30-May-2022

頁數(Page): 9 of 9

一色工業有限公司 (USERCA INDUSTRIAL CO., LTD.)

新北市樹林區柑園街三段249之2號 (NO. 249-2, SEC. 2, GANYUAN ST., SHULIN DISTRICT, NEW TAIPEI CITY, TAIWAN 238)

* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

ETR22503246



** 報告結尾 (End of Report) **